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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Publisher: Chemical Industry Pub. Date :2011-8-1. This book describes the actual project with the basics of programmable control technology. commonly used methods of instruction and operating software. sample projects are derived from the engineering practice. the use of plain language introduce the relevant knowledge and skills. Facilitate the reader learn by doing. Seventeen projects in the book: the motor-way Jog plc control plc control continuous operation of the motor-way. reversing the motor control of continuous operation plc. plc motor reversing the two start-stop control. the table automatically run back and forth plc control plc control system sound and light alarm. start and stop the motor sequence plc control plc control priority Responder. vacuum motor start control. motor brake plc control. garage door control systems. disc count plc control. materials delivery system plc control. shift light control instructions in the application of water. send more instructions in the application of elevator control system. sequence control program design in the fountain control system applications. sequence control program design at the traffic light control system applications. Sought in the selection of books on advanced and practical. each item has a specific scoring criteria. This book is suitable as a vocational college teaching automation technology as well as beginners class professional self. who is also engaged in automation technology has a certain reference value. Contents: Introduction 10 1plc generation 10 2plc the nature of the definition of 10 3plc 20 4plc brand and specifications of the type 70 5plc features 180 6plc applications 190 7plc of software systems and programming languages ??commonly used in 19 projects a motor-way Jog plc control 231 1plc program debugging operation flow 241 2st. st and ot command...



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